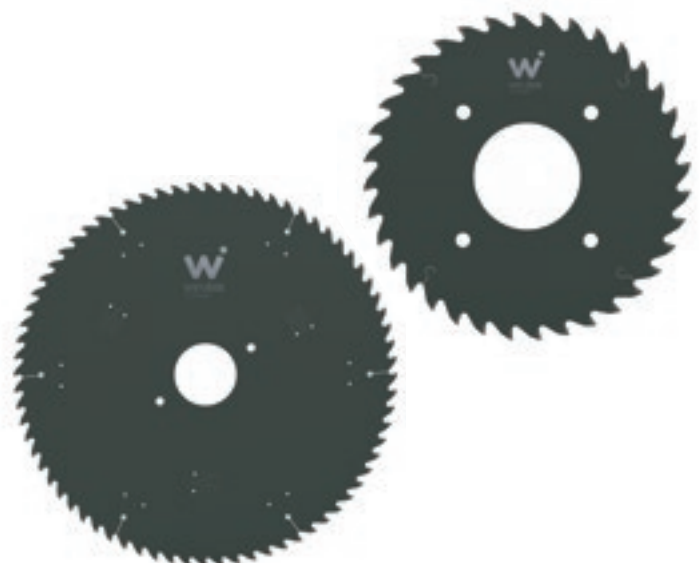




Catalogue

Saw blades
for  Biesse
Selco panel
sizing centres



Wirutex and BIESSE a consolidated partnership

The collaboration between **Wirutex** and **Biesse** began in the 1990s with the first supplies of tools for installation on wood-working machines.

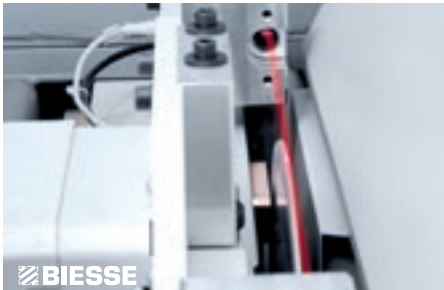
It's a collaboration that has produced not only dialogue and understanding over the years, but also the development of tailor-made tools for **Biesse** machines.



Do you want to see the range of Wirutex tools purposely designed for Biesse machines?

Visit our website
wirutex.com

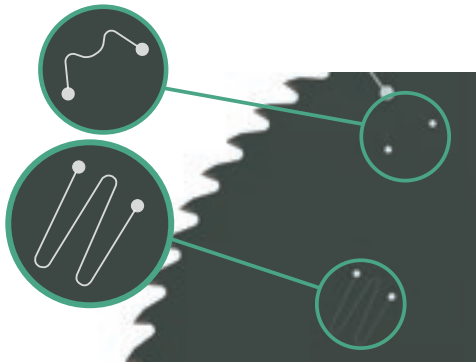
Wirutex has created a complete range of saw blades that uses the innovative technological solutions of the **Selco** panel sizing centres.



Automatic scoring saw blade alignment system of Selco panel sizing centres.

Specific technologies

The Wirutex polycrystalline diamond saw blades are designed with specific technologies that don't interfere with the automatic scoring saw blade alignment system of the Selco panel sizing centres.



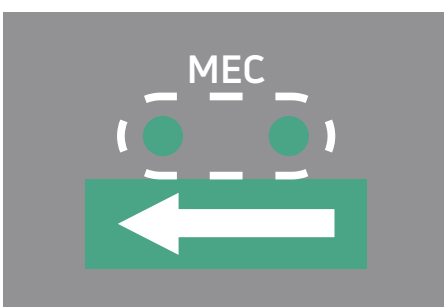
Less vibration

The noise reduction slots created with laser technology reduces the vibrations. The quality and duration of the cut are enhanced, reducing the noise produced whilst machining.



Machining operations and materials

Wirutex saw blades are ideal for sectioning individual panels or books of panels in MDF, chipboard or melamine chipboard. Upon request, we can produce special saw blades for machining compound materials like carbon, resin, Corian, HPL and stratified materials.



Mechanical feed

All the tools in this catalogue are designed for machining operations with mechanical feed.

Summary

Main saw blade (DP - HW) p. 6

Scoring saw blade (DP - HW) p. 19

List of symbols and abbreviations

DP POLYCRYSTALLINE DIAMOND

HW TUNGSTEN CARBIDE

D DIAMETER

B CUTTING THICKNESS

B-B1 CUTTING THICKNESS

b SAW BLADE BODY THICKNESS

d CENTRAL BORE

Z NUMBER OF TEETH

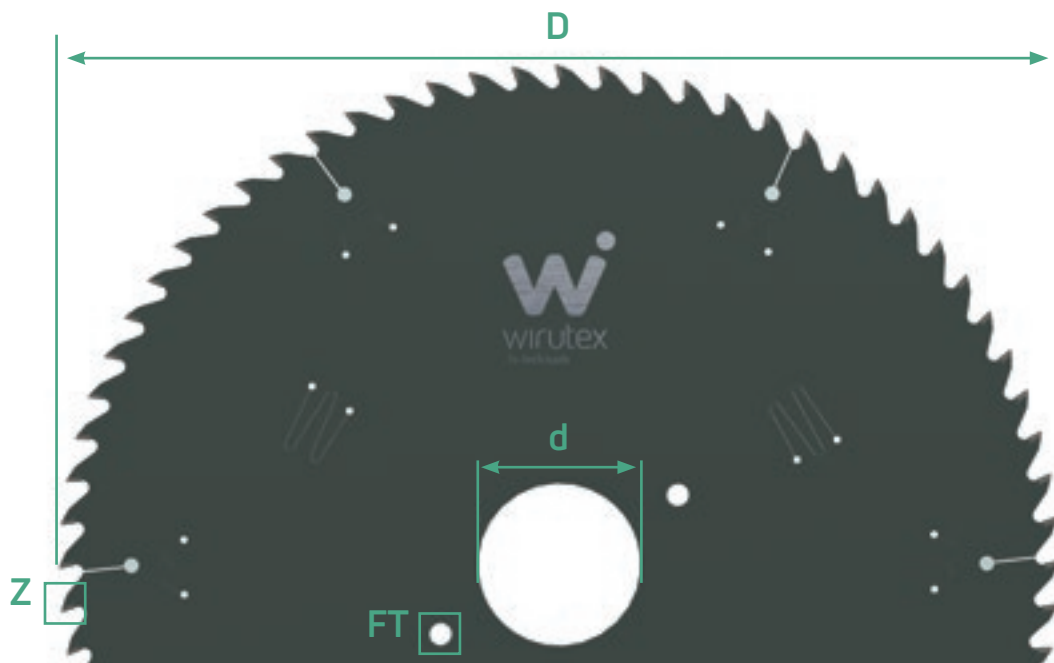
FT PIN HOLES

α HOOK ANGLE

β BACK RELIEF ANGLE

H HEIGHT OF TIP BEFORE SHARPENING

Id-No. PRODUCT CODE



Type of teeth applied to the saw blades



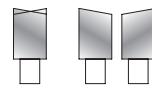
FZ
Flat



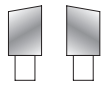
DZ
Inverted-V



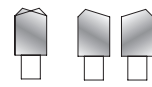
FZ/FA
Flat with chamfers
on both sides



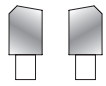
WZ
Alternate top bevel



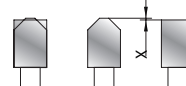
ES
Top bevel



WZ/FA
Alternate top bevel
with chamfer



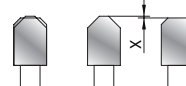
ES/FA
Top bevel with chamfer



TR/FZ
Triple chip - flat



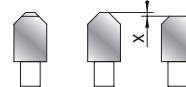
TR
Triple chip



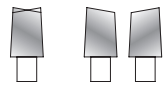
TR/FZFA
Triple chip - flat
with chamfer



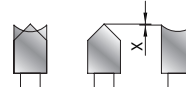
KON/FZ
Conical flat



TR/TR
Triple chip - triple chip



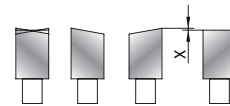
KON/WZ
Conical alternate bevel



HZ/DZ
Inverted-V +
hollow-ground



HZ
Hollow-ground



WZ/FZ
Alternate top bevel + flat



HZ/FA
Hollow-ground
with two-sided chamfer

Main saw blade

MACHINE MODEL

EB70

EB70L



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	300	4.4	65	60	2/9/110	10	TR/FZ	CL0037	L3412L0012
DP	300	4.4	65	60	2/9/110	4	TR/FZFA	L00803	
DP	300	4.4	65	60	2/9/110	6	TR/FZFA	L00503	

Main saw blade

MACHINE MODEL

EB70 (kit80) SEKTOR 430

EB80 SEKTOR 450

EB75 SK 450

WN230 SK230

SK350



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	320	4.4	65	60	2/9/110	10	TR/FZ	C03737	L3412L0021
DP	320	4.4	65	60	2/9/110	4	TR/FZFA	L00820	
DP	320	4.4	65	60	2/9/110	6	TR/FZFA	L00520	CSEN750093

Main saw blade

MACHINE MODEL

EB90



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	355	4.4	80	72	2/9/130+4/19/120	10	TR/FZ	CL0058	L3412L0006
DP	355	4.4	80	72	2/9/130+4/19/120	4	TR/FZFA	L00844	
DP	355	4.4	80	72	2/9/130+4/19/120	6	TR/FZFA	L00544	

Main saw blade

MACHINE MODEL

EB95

SEKTOR 470

SK 470

SK370



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	355	4.4	65	72	2/9/110	10	TR/FZ	C04165	L3412L0054
DP	355	4.4	65	72	2/9/110	4	TR/FZFA	L00841	
DP	355	4.4	65	72	2/9/110	6	TR/FZFA	L00541	CSEN750094

Main saw blade

MACHINE MODEL

EB100



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	360	4.4	65	72	2/9/110	10	TR/FZ	CL0060	L3412L0022
DP	360	4.4	65	72	2/9/110	4	TR/FZFA	L00846	
DP	360	4.4	65	72	2/9/110	6	TR/FZFA	L00546	

Main saw blade

MACHINE MODEL

WN-WNA 610

WN-WNA 610 (PFS)



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	380	4.4	65	72	2/9/110	10	TR/FZ	D03230	L3412L0067
DP	380	4.4	65	72	2/9/110	4	TR/FZFA	L00855	
DP	380	4.4	65	72	2/9/110	6	TR/FZFA	L00555	CSEN750095

Main saw blade

MACHINE MODEL

EB108	WN 200 (PFS)
EB110	WN 512 (PFS)
EB120	WN 600-132 (PFS)
EB120 (PFS)	WN 600-145 (PFS)
WN 125 (PFS)	



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	400	4.4	80	72	2/9/130+4/19/120	10	TR/FZ	C01840	L9341201400
DP	400	4.4	80	72	2/9/130+4/19/120	6	TR/FZFA	L00571	

Main saw blade

MACHINE MODEL

WN-WNA 630
WN-WNA 630 (PFS)
WN-WNA 650 (PFS)



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	400	4.4	65	72	2/9/110	10	TR/FZ	D03231	L3412L0066
DP	400	4.4	65	72	2/9/110	6	TR/FZFA	L00568	CSEN750096

Main saw blade

MACHINE MODEL

WNA 600-162 (PFS)

WN 125



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	430	4.4	80	72	2/9/130+4/19/120	10	TR/FZ	CL0092	L9341200200
DP	430	4.4	80	72	2/9/130+4/19/120	6	TR/FZFA	L00583	

Main saw blade

MACHINE MODEL

WN-WNA 650



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	430	4.4	65	72	2/9/110	10	TR/FZ	D03232	L3412L0065
DP	430	4.4	65	72	2/9/110	6	TR/FZFA	L00581	CSEN750097

Main saw blade

MACHINE MODEL

WN 710

WN 710 (PFS)

WN-WNA 730 (PFS)

WN-WNA 750 (PFS)

WN-WNA 830 (PFS)

WN-WNA 850 (PFS)



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	430	4.8	70	72	4/11/130	10	TR/FZ	C03959	L3412L0057
DP	430	4.8	70	72	4/11/130	6	TR/FZFA	L00587	CSEN750101

Main saw blade

MACHINE MODEL

With PFS function
and automated saw blade
change.

WN-WNA 730

WN-WNA 750

WN-WNA 830

WN-WNA 850



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Id-No. Wirutex	BIESSE Id-No.
HW	430	4.8	75	72	4/6.5/130+4/11/130	10	TR/FZ	C05396	L3412L0049
DP	430	4.8	75	72	4/6.5/130+4/11/130	6	TR/FZFA	L00588	

Main saw blade

MACHINE MODEL

WNA 200

WN 600-132



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	450	4.8	80	72	2/9/130+4/19/120	10	TR/FZ	CL0110	L9341200310
DP	450	4.8	80	72	2/9/130+4/19/120	6	TR/FZFA	L00591	

Main saw blade

MACHINE MODEL

WN-WNA 730



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	470	4.8	70	72	4/11/130	10	TR/FZ	C04313	L3412L0044
DP	470	4.8	70	72	4/11/130	6	TR/FZFA	L00618	CSEN750098

Main saw blade

MACHINE MODEL

With automated saw blade change.

WN-WNA 730



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	470	4.8	75	72	4/6.5/130+4/11/130	10	TR/FZ	C05395	L3412L0063
DP	470	4.8	75	72	4/6.5/130+4/11/130	6	TR/FZFA	L00620	

Main saw blade

MACHINE MODEL

WNA 512

WN 600-145



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	480	4.8	80	72	2/9/130+4/19/120	10	TR/FZ	CL0118	L9341203912
DP	480	4.8	80	72	2/9/130+4/19/120	6	TR/FZFA	L00627	

Main saw blade

MACHINE MODEL

WNA 600-162



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	510	4.8	80	72	2/9/130+4/19/120	10	TR/FZ	C05394	L3412L0028
DP	510	4.8	80	72	2/9/130+4/19/120	6	TR/FZFA	L00638	

Main saw blade

MACHINE MODEL

WN-WNA 750



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	520	4.8	70	72	4/11/130	10	TR/FZ	C04163	L3412L0040
DP	520	4.8	70	72	4/11/130	6	TR/FZFA	L00649	CSEN750099

Main saw blade

MACHINE MODEL

With automated saw blade change.

WN-WNA 750



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	520	4.8	75	72	4/6.5/130+4/11/130	10	TR/FZ	C05397	L3412L0048
DP	520	4.8	75	72	4/6.5/130+4/11/130	6	TR/FZFA	L00650	

Main saw blade

MACHINE MODEL

WN-WNA 830



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	570	5.8	70	60	4/11/130	10	TR/FZ	C05402	CSEN750018
DP	570	5.8	70	60	4/11/130	6	TR/FZFA	L01601	CSEN750100

Main saw blade

MACHINE MODEL

With automated saw blade change.

WN-WNA 850



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	600	5.8	75	60	4/6.5/130+4/11/130	10	TR/FZ	C05400	3402A0091
DP	600	5.8	75	60	4/6.5/130+4/11/130	6	TR/FZFA	L01603	

Main saw blade

MACHINE MODEL

WN-WNA 850



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	600	5.8	70	60	4/11/130	10	TR/FZ	C05399	CSEN750021
DP	600	5.8	70	60	4/11/130	6	TR/FZFA	S14124	CSEN750102

Main saw blade

MACHINE MODEL

SK 230

WN 230

SK 350

SK 450



	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	320	3.6	65+2	60	2/9/110	TR/FZ	C06263	CSEN750070
DP	320	4.4	65+2	60	2/9/110		L00520	CSEN750093

MACHINE MODEL

WN 250

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	350	3.6	65+2	72	2/9/110	TR/FZ	C06264	CSEN750105
DP	350	4.4	65+2	72	2/9/110		S15977	CCEN750048

MACHINE MODEL

SK 370

SK 470

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	355	3,6	65+2	72	2/9/110	TR/FZ	C06265	CSEN750071
DP	355	4.4	65+2	72	2/9/110		L00541	CSEN750094

Main saw blade

MACHINE MODEL

WN-WNA 610

WN-WNA 610 (PFS)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	380	3.6	65+2	72	2/9/110	TR/FZ	C06266	CSEN750072
DP	380	4.4	65+2	72	2/9/110		L00555	CSEN750095

MACHINE MODEL

WN-WNA 630

WN-WNA 630 (PFS)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	400	4.0	65+2	72	2/9/110	TR/FZ	C06267	CSEN750073
DP	400	4.4	65+2	72	2/9/110		L00568	CSEN750096

MACHINE MODEL

WN-WNA 650

WN-WNA 650 (PFS)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	430	4.0	65+2	72	2/9/110	TR/FZ	C06268	CSEN750074
DP	430	4.4	65+2	72	2/9/110		L00581	CSEN750097

Scoring saw blade

MACHINE MODEL

Without PFS function

EB70	EB120	SK 450
EB70L	SEKTOR 430	SK 470
EB75	SEKTOR 450	WN 125
EB80	SEKTOR 470	WN 610
EB90	SK 230	WN 630
EB95	SK 350	WN 650
EB100	SK 370	
EB108		
EB110		



	D (mm)	B-B1 (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	200	4.4 - 5.6	65	36	2/9/110+2/9/100	10	KON/FZ	C03213	L3412L0013
DP	200	4.4 - 5.0	65	36	2/9/110+2/9/100	4	KON/FZ	L01254	
DP	200	4.4 - 5.0	65	36	2/9/110+2/9/100	6	KON/FZ	L01054	CSEN750088

Scoring saw blade

MACHINE MODEL

Without PFS function

WN 200	WN-WNA 710
WN 512	WN-WNA 730
WN 600-132	WN-WNA 750
WN 600-145	
WNA 600-162	



	D (mm)	B-B1 (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	200	4.8 - 5.6	65	36	2/9/110	10	KON/FZ	C02829	L9341204701
DP	200	4.8 - 5.4	65	30	2/9/110	4	KON/FZ	L01264	
DP	200	4.8 - 5.4	65	30	2/9/110	6	KON/FZ	L01064	CSEN750089

Scoring saw blade

MACHINE MODEL

Without PFS function

WN-WNA 830

WN-WNA 850



	D (mm)	B-B1 (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	200	5.7 - 6.9	65	36	2/9/110	10	KON/FZ	C05401	CSEN750017
DP	200	5.7 - 6.3	65	36	2/9/110	4	KON/FZ	L01604	
DP	200	5.7 - 6.3	65	36	2/9/110	6	KON/FZ	L01605	CSEN750090

Scoring saw blade

MACHINE MODEL

With PFS function - normal cuts

EB70 SEKTOR 430

EB70L SEKTOR 450

EB75 SEKTOR 470

EB80 SK 450

EB95 SK 470

EB100



	D (mm)	B-B1 (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	4.4 - 5.6	65	48	2/9/100	10	KON/FZ	D03234	L3412L0014
DP	300	4.4 - 5.0	65	48	2/9/100	4	KON/FZ	L01606	
DP	300	4.4 - 5.0	65	48	2/9/100	6	KON/FZ	L01607	CSEN750091

Scoring saw blade

MACHINE MODEL

With PFS function - post-forming cuts

EB70	SEKTOR 430
EB70L	SEKTOR 450
EB75	SEKTOR 470
EB80	SK 450
EB95	SK 470
EB100	



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	4.6	65	72	2/9/100	10	WZ	D03235	L3412L0015
DP	300	4.6	65	72	2/9/100	6	WZ/FA	L01609	

Scoring saw blade

MACHINE MODEL

With PFS function - normal cuts

EB90	WN-WNA 610
EB108	WN-WNA 630
EB110	WN-WNA 650
EB120	
WN 125	



	D (mm)	B-B1 (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	4.4-5.6	65	48	2/9/110	10	KON/FZ	D03236	L3412L0027
DP	300	4.4-5.0	65	48	2/9/110	4	KON/FZ	L01610	
DP	300	4.4-5.0	65	48	2/9/110	6	KON/FZ	L01611	

Scoring saw blade

MACHINE MODEL

With PFS function - post-forming cuts

EB90	WN 512
EB108	WN 600-132
EB110	WN 600-145
EB120	WN 600-162
WN 125	
WN 200	



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	4.55	65	72	2/9/110	10	WZ	C02754	L9341202000
DP	300	4.55	65	72	2/9/110	4	WZ/FA	L01612	
DP	300	4.55	65	72	2/9/110	6	WZ/FA	L01613	

Scoring saw blade

MACHINE MODEL

With PFS function - normal cuts

WN-WNA 710
WN-WNA 730
WN-WNA 750
WN-WNA 830
WN-WNA 850



	D (mm)	B-B1 (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	4.8 - 5.6	65	48	2/9/110	10	KON/FZ	D02696	L3412L0052
DP	300	4.8 - 5.4	65	48	2/9/110	4	KON/FZ	L01614	
DP	300	4.8 - 5.4	65	48	2/9/110	6	KON/FZ	L01615	

Scoring saw blade

MACHINE MODEL

With PFS function - post-forming cuts

WN-WNA 610

WN-WNA 630

WN-WNA 650



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	350	4.6	65	72	2/9/110	10	WZ	D03237	L3412L0060
DP	350	4.6	65	72	2/9/110	4	WZ/FA	L01616	
DP	350	4.6	65	72	2/9/110	6	WZ/FA	L01617	

Scoring saw blade

MACHINE MODEL

With PFS function - post-forming cuts

WN-WNA 710

WN-WNA 730

WN-WNA 750

WN-WNA 830

WN-WNA 850



	D (mm)	B (mm)	d (mm)	Z	FT	H (mm)	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	350	5.0	65	72	2/9/110	10	WZ	D02695	L3412L0051
DP	350	5.0	65	72	2/9/110	4	WZ/FA	L01618	
DP	350	5.0	65	72	2/9/110	6	WZ/FA	L01619	

Scoring saw blade

MACHINE MODEL

SK 230	SK 450
SK 350	SK 470
SK 370	WN 230
	WN 250 (without PFS function)
	WN-WNA 610 (without PFS function)



	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	200	3.7-4.5	65+2+2	32	2/9/100+2/9/110	KON/WZ	C06269	CSEN750075
DP	200	4.4-5.0	65+2+2	36	2/9/100+2/9/110		L01054	CSEN750088

MACHINE MODEL

SK 450	WN 250 (with PFS standard cuts)
SK 470	WN-WNA 610 (with PFS standard cuts)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	3.7-4.5	65+2+2	48	2/9/100+2/9/110	KON/WZ	C06270	CSEN750078
DP	300	4.4-5.0	65+2+2	48	2/9/100+2/9/110		L01607	CSEN750091

MACHINE MODEL

SK 450	WN 250 (with PFS post-forming cuts)
SK 470	

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	3.8	65+2	72	2/9/100	WZ	C06271	CSEN750080
DP								ON REQUEST

MACHINE MODEL

WN-WNA 610
(with PFS function - post-forming cuts)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	350	3.8	65+2	72	2/9/110	WZ	C06272	CSEN750081
DP	ON REQUEST							

MACHINE MODEL

WN-WNA630 WN-WNA650
(without PFS function)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	200	4.1-5.3	65+2	36	2/9/110	KON/WZ	C06273	CSEN750077
DP	200	4.4-5.0	65+2	36	2/9/110		L01054	CSEN750088

MACHINE MODEL

WN-WNA630 WN-WNA650
(with standard PFS cuts)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	300	4.1-4.9	65+2	48	2/9/100	KON/WZ	C06274	CSEN750079
DP	300	4.4-5.0	65+2	48	2/9/100		L01607	CSEN750091

MACHINE MODEL

WN-WNA630 WN-WNA650
(with PFS function
post-forming cuts)

	D (mm)	B (mm)	d (mm)	Z	FT	Tooth geometry	Wirutex Id-No.	BIESSE Id-No.
HW	350	4.2	65+2	72	2/9/110	WZ	C06275	CSEN750082
DP	ON REQUEST							

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